Printable drill size chart

Drill	Inch	mm
#80	0.0135	0.343
#79	0.0145	0.368
1/64	0.0156	0.397
#78	0.0160	0.406
#77	0.0180	0.457
#76	0.0200	0.508
#75	0.0210	0.533
#74	0.0225	0.572
#73	0.0240	0.610
#72	0.0250	0.635
#71	0.0260	0.660
#70	0.0280	0.711
#69	0.0292	0.742
#68	0.0310	0.787
1/32	0.0313	0.794
#67	0.0320	0.813
#66	0.0330	0.838
#65	0.0350	0.889
#64	0.0360	0.914
#63	0.0370	0.940
#62	0.0380	0.965
#61	0.0390	0.991
#60	0.0400	1.016
#59	0.0410	1.041
#58	0.0420	1.067
#57	0.0430	1.092
#56	0.0465	1.181
3/64	0.0469	1.191
#55	0.0520	1.321
#54	0.0550	1.397
#53	0.0595	1.511
1/16	0.0625	1.588
#52	0.0635	1.613
#51	0.0670	1.702
#50	0.0700	1.778
#49	0.0730	1.854
#48	0.0760	1.930
5/64	0.0781	1.984
#47	0.0785	1.994
#46	0.0810	2.057
#45	0.0820	2.083
#44	0.0860	2.184
#43	0.0890	2.261

Drill	Inch	mm
#42	0.0935	2.375
3/32	0.0938	2.381
#41	0.0960	2.438
#40	0.0980	2.489
#39	0.0995	2.527
#38	0.1015	2.578
#37	0.1040	2.642
#36	0.1065	2.705
7/64	0.1094	2.778
#35	0.1100	2.794
#34	0.1110	2.819
#33	0.1130	2.870
#32	0.1160	2.946
#31	0.1200	3.048
1/8	0.1250	3.175
#30	0.1285	3.264
#29	0.1360	3.454
#28	0.1405	3.569
9/64	0.1406	3.572
#27	0.1440	3.658
#26	0.1470	3.734
#25	0.1495	3.797
#24	0.1520	3.861
#23	0.1540	3.912
5/32	0.1563	3.969
#22	0.1570	3.988
#21	0.1590	4.039
#20	0.1610	4.089
#19	0.1660	4.216
#18	0.1695	4.305
11/64	0.1719	4.366
#17	0.1730	4.394
#16	0.1770	4.496
#15	0.1800	4.572
#14	0.1820	4.623
#13	0.1850	4.699
3/16	0.1875	4.763
#12	0.1890	4.801
#11	0.1910	4.851
#10	0.1935	4.915
#9	0.1960	4.978
#8	0.1990	5.055

Drill	Inch	mm
#7	0.2010	5.105
13/64	0.2031	5.159
#6	0.2040	5.182
#5	0.2055	5.220
#4	0.2090	5.309
#3	0.2130	5.410
7/32	0.2188	5.556
#2	0.2210	5.613
#1	0.2280	5.791
A	0.2340	5.944
15/64	0.2344	5.953
B	0.2380	6.045
C	0.2420	6.147
D	0.2460	6.248
E · 1/4	0.2500	6.350
F	0.2570	6.528
G	0.2610	6.629
17/64	0.2656	6.747
H	0.2660	6.756
I	0.2720	6.909
J	0.2770	7.036
K	0.2810	7.137
9/32	0.2813	7.144
L	0.2900	7.366
M	0.2950	7.493
19/64	0.2969	7.541
N	0.3020	7.671
5/16	0.3125	7.938
O	0.3160	8.026
P	0.3230	8.204
21/64	0.3281	8.334
Q	0.3320	8.433
R	0.3390	8.611
11/32	0.3438	8.731
S	0.3480	8.839
T	0.3580	9.093
23/64	0.3594	9.128
U	0.3680	9.347
3/8	0.3750	9.525
V	0.3770	9.576
W	0.3860	9.804
25/64	0.3906	9.922

Drill	Inch	mm
X	0.3970	10.084
Y	0.4040	10.262
13/32	0.4063	10.319
Z	0.4130	10.490
27/64	0.4219	10.716
7/16	0.4375	11.113
29/64	0.4531	11.509
15/32	0.4688	11.906
31/64	0.4844	12.303
1/2	0.5000	12.700
33/64	0.5156	13.097
17/32	0.5313	13.494
35/64	0.5469	13.891
9/16	0.5625	14.288
37/64	0.5781	14.684
19/32	0.5938	15.081
39/64	0.6094	15.478
5/8	0.6250	15.875
41/64	0.6406	16.272
21/32	0.6563	16.669
43/64	0.6719	17.066
11/16	0.6875	17.463
45/64	0.7031	17.859
23/32	0.7188	18.256
47/64	0.7344	18.653
3/4	0.7500	19.050
49/64	0.7656	19.447
25/32	0.7813	19.844
51/64	0.7969	20.241
13/16	0.8125	20.638
53/64	0.8281	21.034
27/32	0.8438	21.431
55/64	0.8594	21.828
7/8	0.8750	22.225
57/64	0.8906	22.622
29/32	0.9063	23.019
59/64	0.9219	23.416
15/16	0.9375	23.813
61/64	0.9531	24.209
31/32	0.9688	24.606
63/64	0.9844	25.003
1	1.0000	25.400

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